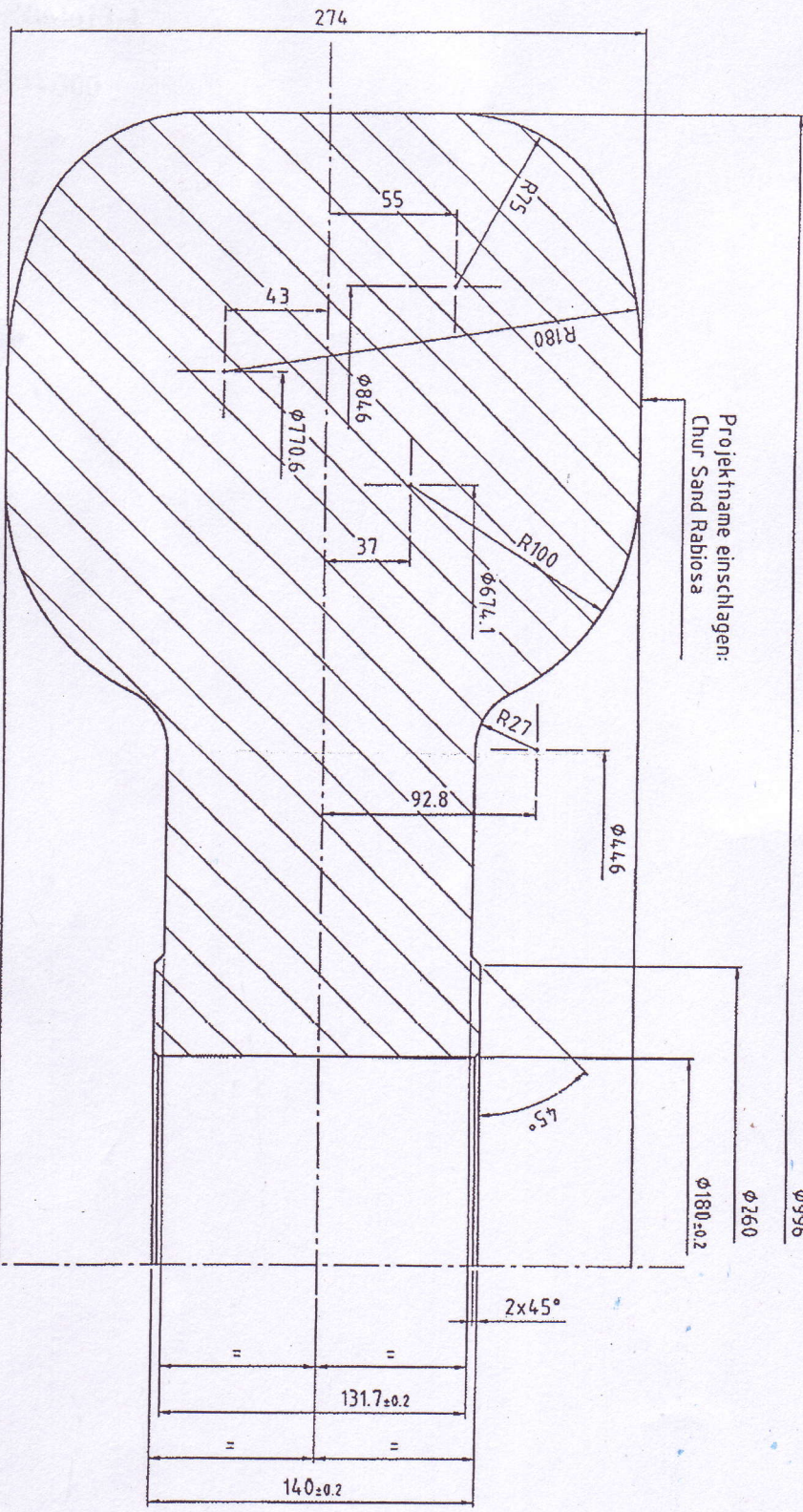
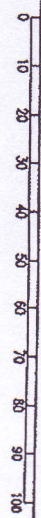


102.9443

Diese sind auf getrenntem Messverfahrensprotokoll anzugeben Measured dimensions to be indicated on a separate dimensional record sheet		Zulässige Messabweichungen bei unangabe der Messungstoleranzen Acceptable deviations for non-toleranced machined surfaces										Oberfläche / Surface Ra		Allgemeintoleranzen für Längen- und Winkelmaße nach DIN ISO 2768 Teil 1 Klasse M General tolerances for length and angle measurements acc. to DIN ISO 2768 part 1 class M																																																																																																																																																																																																																																																																																																																																																																																																																	
1) Für Nennmaße <math>\le 0,5</math> und >math>4000</math> sind entsprechende Größentoleranzen nicht in DIN ISO 2768 Teil 1 festgelegt. For nominal dimensions <math>\le 0,5</math> and >math>4000</math>, the limit sizes are not specified in DIN ISO 2768 part 1.		unter/above Maße Dimensions		0,05 3		0,1 6		0,2 30		0,3 120		0,5 400		0,8 1000		1,2 2000		2 4000		3 10000		4 20000		5 40000		6 100000		7 200000		8 400000		9 1000000		10 2000000		11 4000000		12 10000000		13 20000000		14 40000000		15 100000000		16 200000000		17 400000000		18 1000000000		19 2000000000		20 4000000000		21 10000000000		22 20000000000		23 40000000000		24 100000000000		25 200000000000		26 400000000000		27 1000000000000		28 2000000000000		29 4000000000000		30 10000000000000		31 20000000000000		32 40000000000000		33 100000000000000		34 200000000000000		35 400000000000000		36 1000000000000000		37 2000000000000000		38 4000000000000000		39 10000000000000000		40 20000000000000000		41 40000000000000000		42 100000000000000000		43 200000000000000000		44 400000000000000000		45 1000000000000000000		46 2000000000000000000		47 4000000000000000000		48 10000000000000000000		49 20000000000000000000		50 40000000000000000000		51 100000000000000000000		52 200000000000000000000		53 400000000000000000000		54 1000000000000000000000		55 2000000000000000000000		56 4000000000000000000000		57 10000000000000000000000		58 20000000000000000000000		59 40000000000000000000000		60 100000000000000000000000		61 200000000000000000000000		62 400000000000000000000000		63 1000000000000000000000000		64 2000000000000000000000000		65 4000000000000000000000000		66 10000000000000000000000000		67 20000000000000000000000000		68 40000000000000000000000000		69 100000000000000000000000000		70 200000000000000000000000000		71 400000000000000000000000000		72 1000000000000000000000000000		73 2000000000000000000000000000		74 4000000000000000000000000000		75 10000000000000000000000000000		76 20000000000000000000000000000		77 40000000000000000000000000000		78 100000000000000000000000000000		79 200000000000000000000000000000		80 400000000000000000000000000000		81 1000000000000000000000000000000		82 2000000000000000000000000000000		83 4000000000000000000000000000000		84 10000000000000000000000000000000		85 20000000000000000000000000000000		86 40000000000000000000000000000000		87 100000000000000000000000000000000		88 200000000000000000000000000000000		89 400000000000000000000000000000000		90 1000000000000000000000000000000000		91 2000000000000000000000000000000000		92 4000000000000000000000000000000000		93 10000000000000000000000000000000000		94 20000000000000000000000000000000000		95 40000000000000000000000000000000000		96 100000000000000000000000000000000000		97 200000000000000000000000000000000000		98 400000000000000000000000000000000000		99 1000000000000000000000000000000000000		100 2000000000000000000000000000000000000		101 4000000000000000000000000000000000000		102 10000000000000000000000000000000000000		103 20000000000000000000000000000000000000		104 40000000000000000000000000000000000000		105 100000000000000000000000000000000000000		106 200000000000000000000000000000000000000		107 400000000000000000000000000000000000000		108 1000000000000000000000000000000000000000		109 2000000000000000000000000000000000000000		110 4000000000000000000000000000000000000000		111 100		112 200		113 400		114 1000		115 2000		116 4000		117 100		118 200		119 400		120 1000		121 2000		122 4000		123 100		124 200		125 400		126 1000		127 2000		128 4000		129 100		130 200		131 400		132 1000		133 2000		134 4000		135 100		136 200		137 400		138 1000		139 2000		140 4000		141 100		142 200		143 400		144 1000		145 2000		146 4000		147 100		148 200		149 400		150 1000		151 2000		152 4000		153 100		154 200		155 400		156 1000		157 2000		158 4000		159 100		160 200		161 400		162 1000		163 2000		164 4000		165 100		166 200		167 400		168 1000		169 2000		170 4000		171 100		172 200		173 400		174 1000		175 2000		176 4000		177 100		178 200		179 4000		180 100		181 200		182 400		183 1000		184 2000		185 4000		186 100		187 2000		188 4000		189 100		190 200		191 400		192 1000		193 2000		194 4000		195 100		196 200		197 400		198 1000		199 2000		200 4000	



Projektname einschlagen:  
Chur Sand Rabiosa



1) Allgemeine Anmerkungen		Gezeichnet/Drawn		Datum/Date		Name		Typ		Größe/Size		Material		Gewicht/Weight		Stückzahl/Quantity		Abmessung/Dimension		Skizze/Sketch		Klassifizierung/Classification		Zustimmung/Approval		Datum/Date		Blatt/Sheet	
		E. Käsel		12.05.11		EBJ		Kontur/Skizze		A3		Alu		1,4513		1		P1095BR D1=760 B2=245 Z2=20		P1095BR D1=760 B2=245 Z2=20		841 162 014		12		A3			

10.6.11